



## UR-60SLF CONVEYOR BELT REPAIR SYSTEM

NORMAC UR-60SLF is a self-leveling, room temperature fast curing polyurethane designed to get material processors back-up and running quickly with lasting repairs for conveyor belting and supporting parts. Packaged for easy on ratio mixing using our dual cartridge dispensing system. Used with primer, this material will adhere to many substrates such as rubber, polyurethane, and PVC belting.



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### PROPERTIES

**Prepolymer:** MDI Polyether

**Hardness Shore A:** 65+/-5

**Solids:** 100%

**VOC's:** Zero

**Mix ratio:** 1A:1B

**Colour:** Black, others available

**Flash Point:** None

**Shelf Life:** 2 years unopened

**Storage:** 23°C (73°F) dry, away from sunlight

**Tensile strength ASTM D412:** 9.31 MPa (1350 psi)

**Elongation ASTM D412:** 525%

**Tear Strength ASTM D624 Die C:** 36.78 kN/m (210 lb-in)

**Taber Abrasion 1kg, 400cy, CS-17 ASTM D4060-19:** 28 mg loss

**Operating Temperatures:** -56°C (-70°F) to 93°C (200°F)

**Coverage:** 34sqm @ 25micron/kg (166sqft @ .001"/lb)

**Per Unit:** 200 x 200 cartridge 0.12sqm @ 3mm (1.25sqft @ 1/8")  
750 x 750 cartridge 0.44sqm @ 3mm (4.7sqft @ 1/8")

### APPLICATION DATA (23°C / 73°F)

**Precondition material:** > 15°C (60°F)

**Pot Life:** 30 seconds

**Buff Repair:** > 30 minutes

**Light Duty Service:** 1 to 2 hours

**Ultimate Cure:** 24 hours

### PRIMER : SUBSTRATE

**NP-8400 :** Rubber, PVC belt

**NP-9500 :** Metal

**NP-100 :** Concrete

**NA-900 :** Rubber, PVC belt, Concrete

### KIT PACKAGING - DUAL CARTRIDGE

200 x 200 ml (424 g) uses a hand dispensing gun.

750 x 750 ml (1590 g) uses a pneumatic dispensing gun.

*Each cartridge is packaged including one mixing nozzle, sealed in a plastic bag.*

### SAFETY

See the NORMAC UR-60SLF product SDS. Strict adherence to regional safety regulations must be practiced.

## APPLICATION CONDITIONS

Ambient and surface temperatures should be similar and between 10°C to 45°C (50°F to 113°F). Always maintain temperature 3°C (5°F) above the current dew point with relative humidity under 85%. It is possible to apply outside this temperature range but expect pot-life and cure times to vary considerably. During colder temperatures Pt A (resin) may become solid or present a waxy appearance. Before mixing, precondition Pt A (resin) back to a clear liquid above 15°C (60°F). Always protect the surface from contaminants and direct sunlight.



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*The directions for the use of our products are based upon tests believed to be reliable but no warranty is given. Since conditions for the use of this product are beyond the sellers control, all risks are assumed by the user. Please contact your local agent or call Normac Adhesive Products Inc. for further assistance.*

## CONVEYOR BELT SURFACE REPAIR INSTRUCTIONS

1. Clean the repair area using a lint free cloth and a suitable non-oil-based solvent to remove contaminants.
2. Mechanically roughen damaged areas using a slow speed rotary tool such as a stiff wire brush or abrasive disk 24 to 36 grit. Creating 45° beveled edges and allowing 2" beyond repair. Sweep debris and wipe clean with solvent.
3. Shake NP-8400 primer bottle to mix contents, then use a brush, roller, or sprayer to apply one liberal coat to the prepared surface. Allow to dry for 20 minutes or until solvent has fully evaporated. Tenting and warming belting and repair material is an option at low temperatures.
4. Remove cap seal using screwdriver. Screw the mixing nozzle onto the cartridge. Cut tip for desired material flow.
5. Install cartridge into dispensing gun. Dispose initial material (approx. length of mixer) to ensure uniform mixing.
6. Extrude material from a single starting point. When possible keep tip placement directly into the liquid material to avoid air entrapment. Finish filling repair with a steady output without stopping or until the cartridge is empty. Cartridges that are not fully depleted can be re-sealed and used again with a new mixing nozzle
7. If necessary, buffing to level the repair area to match the belt cover can be done 30 minutes from application and accomplished using a slow speed sander. For surface repairs, back to service is possible in under 2 hours.