



NR-5S

SPRAYABLE POLYURETHANE

NR-5S solvent based two component Polyurethane coating has a hardness of 90A and is extremely adaptable utilizing additives to find unique solutions while using inexpensive simple to use equipment. Easily applied using standard airless or conventional spray equipment as well by brush or roller. Designed for use in dynamic wet and dry small particle abrasion environments this product also excels where non-marking, noise abatement and friction control are important. Widely used on small parts handling equipment including vibratory feeder bowls.



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The direction for the use of our products is based upon tests believed to be reliable but no warranty is given. Since conditions for the use of this product are beyond the Seller's control, all risks are assumed by the user. Please Contact your local Agent or Call Normac Inc. (905) 332 6455 for further assistance.

KEY BENEFITS:

- **Seamless monolithic** • **Non-marking or scratching**
- **Thin film applications**
- **Any climate** • **Extended recoat window**

TECHNICAL DATA:

Prepolymer: Aliphatic Polyether

Solids: 56.75%

Flash Point: -9°C (16°F)

Hardness Shore A: 90 +/-5

Colour: Standard, custom colours available

Shelf Life: 2 years unopened

Storage: 23°C/73°F, dry away from sunlight

Tensile Strength: ASTM D412 ~ 28.79 MPa (4175 psi)

Elongation: ASTM D412 ~ 320%

Tear Strength: ASTM D624 Die C ~ 78.81 kN/m (450 lb-in)

Taber Abrasion 1kg, 1000cy, H-18: ASTM D4060-19 ~ 35 mg loss

Impact Resistance: ASTM D2794 ~ >28.02 kN/m (160 pli)

Operating Temperatures: -56°C (-70°F) to 93°C (200°F)

Immersion Operating Temp: Max 60°C (140°F)

Vapor Transmission: ASTM E96-80 ~ < 0.10

Theoretical Coverage: 19.34 sqm @ 25 micron/kg (94.59 sqft @ .001"/lb)

Transportation: DGR

APPLICATION DATA (23°C / 73°F)

Mix Ratio: 100A: 20B by weight

Temperature: 7°C to 40°C (45°F to 104°F)

Dilution: Dichloromethane, Methyl Ethyl Ketone

Working Time: >1 hour

Tack free: 1 hour

Recoat Time: 15 minutes, maximum 72 hours

Light duty service: 24 hours

Ultimate cure: 5 days

Clean up: Non-oil-based solvent

SURFACE PREPARATION:

Grit-blast using standard SSPC-SPI0 near white including minimum 50 micron (0.002") angular depth profile for maximum adhesion or mechanically roughen using standard SSPC-SPII to achieve desired adhesion strength. Primers must always be used.

Primers: NP-9500: Metal or Polyurethane

NP-9600: Metal immersion service with NP-9500.

NP-100: Concrete.

AVAILABLE KIT SIZES:

1k g, 5k g, 24 kg, 290 kg

SAFETY:

Flammable liquid. See the NORMAC NR-5S product SDS. Strict adherence to regional safety regulations must be practiced.