



NC-60D

CASTABLE POLYURETHANE

NORMAC **NC-60D** (formerly NR-987) is a room-temperature curing 60D two part castable polyurethane system. Designed using PTMEG Polyether with low-free technology which virtually eliminates isocyanate exposure. This product offers a very low coefficient of friction allowing for non-sticking and improved material flow rates. Easily processed, for use in dry, wet, and immersive environments. Application areas include large open surfaces to small intricate molds. Our application guide is available upon request.



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The directions for the use of our products are based upon tests believed to be reliable but no warranty is given. Since conditions for the use of this product are beyond the sellers control, all risks are assumed by the user. Please contact your local agent or call Normac Adhesive Products Inc. for further assistance.

KEY BENEFITS

- Seamless
- Corrosion resistance
- Reduced vibration and noise
- Bonds direct to substrate with primer
- Easily refurbished

PROPERTIES

Prepolymer: PTMEG-Low Polyether

Solids: 100%

VOCs: Zero

Hardness Shore D: 60 +/-5

Colour: All standard

Storage: 23°C/73°F, dry, away from sunlight

Shelf Life: +2 years unopened

Tensile Strength: ASTM D412 - 32.86 MPa (4766 psi)

Elongation: ASTM D412 ~ 250%

Tear Strength: ASTM D624 Die C ~ 126.27 kN/m (721 lbf-in)

Abrasion Taber 1kg, 1000cy, H18: ASTM D4060-19 ~ 67mg loss

Impact Resistance: ASTM D2794 - >28.02 kN/m (160 pli)

Bashore Resilience: ASTM D2632 ~ 42%

Dry/wet Operating Temperatures: -56°C (-70°F) to 93°C (200°F)

Immersion Operating Temperature: Max 60°C (140°F)

Chemical Resistance: Usually pH 3 - 11

Shrinkage: Approx. 1%

Specific Gravity: 1.006gm/cc

Specific Volume: 25 cu.in /lb

Coverage: 34sqm @ 25micron/kg (166sqft @ .001"/lb)

APPLICATION DATA (23°C / 73°F)

Precondition Pt A resin: +43°C (110°F)

Method: Hand batch

Ratio by weight: 100A: 40B

Pot Life: 30 minutes

Demold: < 24 hours

Ultimate cure: 7 days

SURFACE PREPARATIONS

Grit-blast using standard SSPC-SPI0 near white including minimum 50 micron (0.002") angular depth profile for maximum adhesion or mechanically roughen using standard SSPC-SPII to achieve desired adhesion strength. Primers must always be used.

Primers:

NP-9500: Metal, Polyurethane, Fiberglass

NP-9600: Immersion and or Aluminum, Stainless alloys

NP-8400: Rubber, Polyurethane

NP-100/200: Concrete

NA-900/600R : Rubber, Concrete/PVC belt

KIT PACKAGING

NC60DQ..... 1kg/ Quart/ 2.2lbs

NC60DG..... 5kg/ Gallon/ 11lbs

NC60D5..... 25kg/ 5 gallon/ 55lbs

NC60D55.... 286kg/ 55 gallon/ 630.5lbs

SAFETY

See the NORMAC NC-60D product SDS. Strict adherence to regional safety regulations must be practiced.