



NA-900R COLD BOND RUBBER CEMENT

A non-flammable, two-component cold bonding cement using chloroprene designed to bond rubber, metal, fiberglass, fabric, concrete, and wood substrates together quickly with excellent initial bond strength without the aid of heat, pressure, or special equipment. Using carboxylate technology we gain approx. 15°C for max operating temperature when compared to other cement systems.



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The directions for the use of our products are based upon tests believed to be reliable but no warranty is given. Since conditions for the use of this product are beyond the sellers control, all risks are assumed by the user. Please contact your local agent or call Normac Adhesive Products Inc. for further assistance.

POT LIFE:

The pot life of mixed NA-900R cement is approximately 4 hours at 23°C (73°F).

COVERAGE:

Approximately 5.8 sqm (62 sqft) per KG per one coat by brush

PRODUCT FEATURES:

Colour: Clear, Black, FDA compliant White

Coats required: Two

R Hardener ratio: 8% by weight

Solids content: 17%

Consistency: Brushable liquid

Diluents: Trichloroethylene

Oil Resistance: Excellent

Chemical Resistance: Good, PH level between 3 to 11

Metal Primer: NP-5001

Max Constant Operating Temp: 115°C (239°F) Rubber to Metal
95°C (203°F) Rubber to Rubber
95°C (203°F) Rubber to Fabric

APPLICATION CONDITIONS:

Ambient and substrate temperature: 7°C to 45°C (45°F to 113°F)

Relative humidity: below 80%

Dew point: 3°C (5°F) above dew point

Protect from direct sunlight and surface contamination

TRANSPORTATION AND STORAGE

Transportation: DGR

Shelf life: 2+ years unopened when stored in a cool dark room under 23°C (73°F) and away from heat, sparks, and flame

PACKAGING AND KIT SIZE:

- Pint can / 0.5 kg kit, includes 1 x 40 g R-Hardener
- Quart can / 1 kg kit, includes 1 x 80 g R-Hardener
- Gallon can / 5 kg kit, includes 5 x 80 g R-Hardener
- 5 Gallon can / 25 kg kit, includes 25 x 80 g R-Hardener
- 55 Gallon drum / 290 kg lit, includes 290 x 80 g R-Hardener
- Both cement and hardener can be purchased separately

SAFETY:

See the NORMAC NA-900R product SDS. Strict adherence to regional safety regulations must be practiced.