



## NA-900RU COLD BOND RUBBER CEMENT

A non-flammable, two-component cold bonding cement using chloroprene designed to bond rubber, metal, fiberglass, fabric, concrete, and wood substrates together quickly with excellent initial bond strength without the aid of heat, pressure, or special equipment.



### Normac Adhesive Products Inc.

1350 Heine Court, Burlington ON

Canada L7L 6M4

Tel. 1.905.332.6455

info@normacadhesives.com

*The directions for the use of our products are based upon tests believed to be reliable but no warranty is given. Since conditions for the use of this product are beyond the sellers control, all risks are assumed by the user. Please contact your local agent or call Normac Adhesive Products Inc. for further assistance.*

### POT LIFE:

The pot life of mixed NA-900RU cement is approximately 2 - 3 hours at 23°C (73°F)

### COVERAGE:

Approximately 5 sqm (54 sqft) per KG per one coat by brush

### PRODUCT FEATURES:

**Colour:** Clear, Black, FDA compliant White

**Coats required:** Two

**RU Hardener ratio:** 4% by weight

**Solids content:** 15%

**Consistency:** Brushable liquid

**Diluents:** Trichloroethylene

**Oil Resistance:** Excellent

**Chemical Resistance:** Good, PH level between 3 to 11

**Metal Primer:** NP-5001

**Max Constant Operating Temp:** 100°C (212°F) Rubber to Metal  
80°C (176°F) Rubber to Rubber  
80°C (176°F) Rubber to Fabric

### APPLICATION CONDITIONS:

**Ambient and substrate temperature:** Similar and above 10°C (50°F)

**Relative humidity:** < 80%

**Dew point:** 3°C (5°F) above dew point

Protect from direct sunlight and surface contamination

### TRANSPORTATION AND STORAGE

**Transportation:** DGR

**Shelf life:** 2+ years unopened when stored between 15°C to 25°C (60°F to 77°F) in a cool dark place away from heat, sparks, and flame.

### PACKAGING AND KIT SIZE:

- Pint can / 0.5 kg kit, includes 1 x 20 g RU-Hardener
- Quart can / 1 kg kit, includes 1 x 40 g RU-Hardener
- Gallon can / 5k g kit, includes 5 x 40 g RU-Hardener
- 5 Gallon can / 25 kg kit, includes 25 x 40 g RU-Hardener
- 55 Gallon drum / 290 kg lit, includes 290 x 40 g RU-Hardener
- Both cement and hardener can be purchased separately

### SAFETY:

See the NORMAC NA-900RU product SDS. Strict adherence to regional safety regulations must be practiced.