



## NA-900E COLD BOND RUBBER CEMENT

NORMAC NA-900E is a CFC-free, two-component chloroprene based cold bonding cement designed to bond rubber, metal, fiberglass, fabric, concrete, and wood substrates together with excellent initial bond strength without the aid of heat, pressure, or special equipment.



### Normac Adhesive Products Inc.

1350 Heine Court, Burlington ON

Canada L7L 6M4

Tel. 1.905.332.6455

info@normacadhesives.com

*The directions for the use of our products are based upon tests believed to be reliable but no warranty is given. Since conditions for the use of this product are beyond the sellers control, all risks are assumed by the user. Please contact your local agent or call Normac Adhesive Products Inc. for further assistance.*

### POT LIFE:

The pot life of mixed NA-900E cement is approximately 2 - 3 hours at 23°C (73°F)

### COVERAGE:

Approximately 8 sqm (86 sq ft) per KG per one coat by brush

### PRODUCT FEATURES:

**Colour:** Clear, Black, FDA White

**Coats required:** Two

**RE Hardener ratio:** 4.5% by weight

**Solids content:** 23.4%

**Consistency:** Brushable liquid

**Diluents:** Ethyl Acetate, Cyclohexane

**Flammable**

**Flash Point:** -25°C

**Chemical Resistance:** Good, PH level between 3 to 11

**Oil Resistance:** Excellent

**Metal Primer:** NA-5001

**Max Constant Operating Temp:** 100°C (212°F) Rubber to Metal  
80°C (176°F) Rubber to Rubber  
80°C (176°F) Rubber to Fabric

### APPLICATION CONDITIONS:

**Ambient and substrate temperature:** 7°C to 45°C (45°F to 113°F)

**Relative humidity:** below 80%

**Dew point:** 3°C (5°F) above dew point

Protect from direct sunlight and surface contamination

### TRANSPORTATION AND STORAGE

**Transportation:** DGR

**Shelf life:** 2+ years unopened when stored in a cool dark room under 23°C (73°F) and away from heat, sparks, and flame

### PACKAGING AND KIT SIZE:

- Pint can / 0.33 kg kit, includes 1 x 15 g RE-Hardener.
- Quart can / 0.66 kg kit, includes 1 x 30 g RE-Hardener.
- Gallon can / 3.3 kg kit, includes 5 x 30 g RE-Hardener.
- 5 Gallon can / 16.5 kg kit, includes 25 x 30 g RE-Hardener.
- 55 Gallon drum / 190 kg kit, includes 288 x 30 g RE-Hardener.
- Both cement and hardener can be purchased separately. Both cement and hardener can be purchased separately

### SAFETY:

Flammable liquid. See the NORMAC NA-900E product SDS.

Strict adherence to regional safety regulations must be practiced.