



## NA-600R COLD BOND PLASTIC CEMENT

A CFC-free, quick drying polymer based cold bond plastic cement designed for use with PVC and Polyurethane conveyor belts and other parts. A two-part system that produces excellent initial and final adhesion strength.



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*The directions for the use of our products are based upon tests believed to be reliable but no warranty is given. Since conditions for the use of this product are beyond the sellers control, all risks are assumed by the user. Please contact your local agent or call Normac Adhesive Products Inc. for further assistance.*

### POT LIFE:

The pot life of mixed NA-600R cement is approximately 4 hours at 23°C (73°F)

### COVERAGE:

Approximately 5.5 sqm (59 sqft) per KG per one coat by brush

### CHARACTERISTICS / PROPERTIES:

**Colour:** Clear

**Coats required:** Two

**R Hardener ratio:** 8% by weight

**Solids Content:** 16%

**Consistency:** Brushable liquid

**Diluents:** Acetone, Toluene

**Flammable**

**Flash Point:** -20°C (-4°F)

**Oil Resistance:** Excellent

**Chemical Resistance:** Good, PH level between 3 to 11

**Operating Max Temp:** -45°C to 80°C (-50°F to 176°F)

### APPLICATION CONDITIONS:

**Ambient and substrate temperature:** 7°C to 45°C (45°F to 113°F)

**Relative humidity:** below 80%

**Dew point:** 3°C (5°F) above dew point

Protect from direct sunlight and surface contamination

### TRANSPORTATION AND STORAGE

**Transportation:** DGR

**Shelf life:** 2+ years unopened when stored in a cool dark room under 23°C (73°F), away from heat, sparks, and flame.

### PACKAGING AND KIT SIZE:

- Pint can / 0.375 kg kit, includes 1 x 40 g R-Hardener
- Quart can / 0.75 kg kit, includes 1 x 80 g R-Hardener
- Gallon can / 3 kg kit, includes 4 x 80 g R-Hardener
- 5 Gallon can / 15 kg kit, includes 20 x 80 g R-Hardener
- 55 Gallon drum / 150 kg kit, includes 200 x 80 g R-Hardener
- Both cement and hardener can be purchased separately

### SAFETY:

Flammable liquid. See the NORMAC NA-600R product SDS.

Strict adherence to regional safety regulations must be practiced.